



Limitfunktion bei $ML > 10\text{mm}$
 Limitfunction to $ML > 10\text{mm}$
 Homingfunktion bei $ML < 10\text{mm}$ nur mit gesondertem Abgleich
 Homingfunction to $ML < 10\text{mm}$ only with special adjustment

- F = Maschinenführung / Machine guideway
- * = max. Änderung bei Betrieb / Max. change during operation
- ML = Messlänge / Measuring length
- (H) = Schalter für Homingspur / Switch for homing track
- Ho = Schaltpunkt Homing / Trigger point homing
- (R) = Referenzmarken-Lage / Reference mark position
- (S) = Beginn der Messlänge / Begin. of meas. length
- (LI) = Limitmarke / Limit-label
- LI1/2 = Schaltpunkt / Trigger point limit
- A, B = Position Limitblende / Position Limit-label

ML	A	B	Maßstab/scale
80	34,3	34,4	749889-07
100	52,3	45,4	749889-08
114	55,0	55,1	749889-09

Maßstab/scale LIF 409R	749889
Abtastkopf/encoder head LIF 47R	589606-01

Original drawing		LIF 409R		IDnumber:
Scale	Format	Anschlussmaße		Change No. C003953-05
Dimensions in mm	1:1	A2		Phase: Serie
				Tolerierung nach DIN ISO 8015
				Tolerances as per DIN ISO 8015
				Allgemeintoleranzen ISO 2768-mH $\pm 0,2$
				General tolerances ISO 2768-mH $\pm 0,2$
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