



# HEIDENHAIN



Product Information

## **ERN 1023**

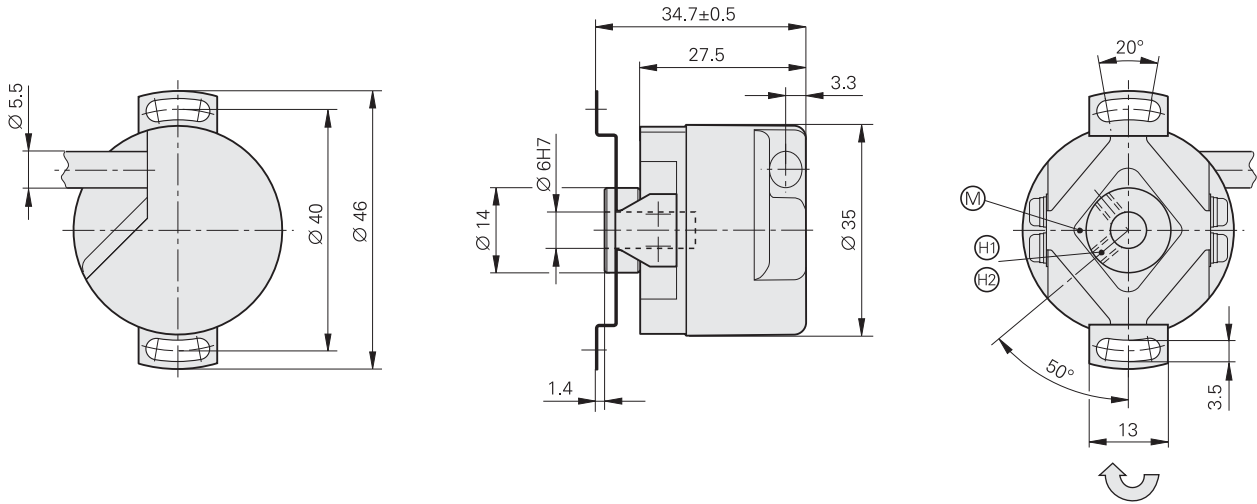
Incremental Rotary Encoder  
with Block Commutation

October 2010

# ERN 1023

## Incremental rotary encoders with mounted stator coupling

- Outside diameter 35 mm
- Length 34.7 mm
- Blind hollow shaft diameter 6 mm
- Block commutation signals



mm  
 Tolerancing ISO 8015  
 ISO 2768 - m H  
 < 6 mm: ±0.2 mm

- Ⓐ = Bearing of mating shaft
- Ⓜ = Measuring point for operating temperature
- Ⓚ = Required mating dimensions
- Ⓜ = 2 screws in clamping ring. Tightening torque:  $0.6 \pm 0.1$  Nm, width A/F: 1.5
- Ⓜ = Reference mark position  $\pm 10^\circ$
- Ⓜ = Compensation of mounting tolerances and thermal expansion, no dynamic motion permitted
- ↻ Direction of shaft rotation for output signals as per the interface description

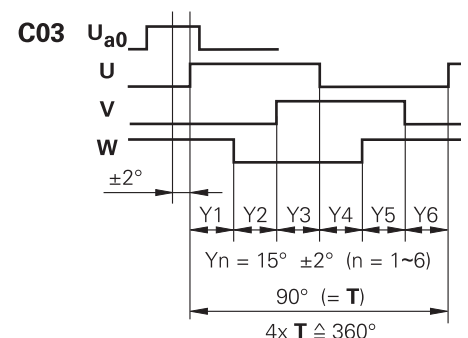
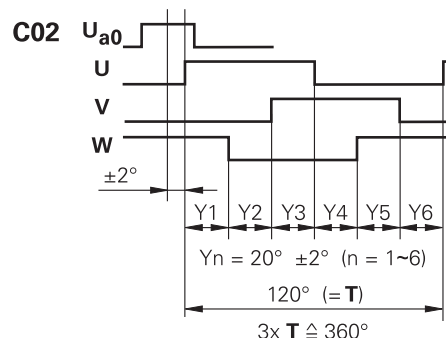
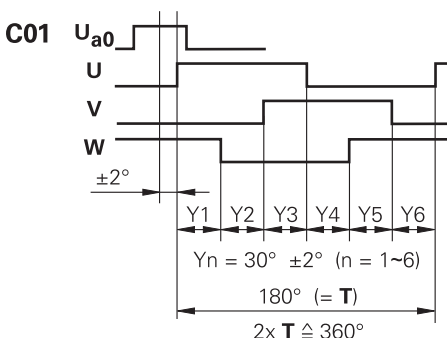
ERN 1023	
<b>Incremental signals</b>	□□ TTL
Signal periods per rev.*	<b>500 512</b> 600   <b>1000 1024</b> 1250   <b>2000 2048 2500</b> 4096 5000 8192
Reference mark	one
Scanning frequency Edge separation <i>a</i>	≤ 300 kHz ≥ 0.41 μs
<b>System accuracy</b>	± 260"   ± 130"
<b>Absolute position values</b>	□□ TTL (3 commutation signals U, V, W)
<b>Commutation signals*</b>	2 x 180° (C01); 3 x 120° (C02); <b>4 x 90° (C03)</b>
<b>Power supply</b>	5 V ± 10 %
<b>Current consumption</b> without load	≤ 70 mA
<b>Electrical connection*</b>	Cable <b>1 m</b> , 5 m without coupling
<b>Shaft</b>	Blind hollow shaft D = 6 mm
<b>Mech. permissible speed <i>n</i></b>	≤ 6000 min <sup>-1</sup>
<b>Starting torque</b> at 20 °C	≤ 0.005 Nm
<b>Moment of inertia of rotor</b>	0.5 · 10 <sup>-6</sup> kgm <sup>2</sup>
<b>Permissible axial motion of measured shaft</b>	± 0.15 mm
<b>Vibration</b> 25 to 2000 Hz <b>Shock</b> 6 ms	≤ 100 m/s <sup>2</sup> (EN 60 068-2-6) ≤ 1000 m/s <sup>2</sup> (EN 60 068-2-27)
<b>Max. operating temp.</b>	90 °C
<b>Min. operating temp.</b>	For rigid configuration: -20 °C For frequent flexing: -10 °C
<b>Protection</b> EN 60 529	IP 64
<b>Weight</b>	Approx. 0.07 kg (without cable)

**Bold:** preferred versions

\* Please select when ordering


### Commutation Signals

(Values in mechanical degrees)



# Electrical Connection

## Pin Layout

	Power supply		Incremental signals						Other signals					
	$U_P$	0V	$U_{a1}$	$\overline{U}_{a1}$	$U_{a2}$	$\overline{U}_{a2}$	$U_{a0}$	$\overline{U}_{a0}$	U	$\overline{U}$	V	$\overline{V}$	W	$\overline{W}$
	White	Black	Red	Pink	Olive	Blue	Yellow	Orange	Beige	Brown	Green	Gray	Light Blue	Violet

**Cable shield** connected to housing

$U_P$  = power supply

## Connecting Cable

### Cable design

This encoder's connecting cable has a polyvinyl chloride sheathing (**PVC**), seven twisted wire pairs (each wire has a cross-section of  $0.1 \text{ mm}^2$  ( $7 \times 2 \times 0.1 \text{ mm}^2$ )), and an outside diameter of 5.5 mm.

### Durability

**PVC cables** are resistant to oil and comply with UL safety directives. The **UL certification AWM E64638 STYLE20789 105C VW-1SC NIKKO** is documented on the cable.

### Temperature range

The PVC cable can be used for

- rigid configuration  $-20 \text{ }^\circ\text{C}$  to  $90 \text{ }^\circ\text{C}$
- frequent flexing  $-10 \text{ }^\circ\text{C}$  to  $90 \text{ }^\circ\text{C}$

### Bend radius R

The PVC cable can be used for

- rigid configuration  $R \geq 10 \text{ mm}$
- frequent flexing  $R \geq 50 \text{ mm}$

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