

R50i Data Only
Mounting instructions

Verify the following items were received:

- R50i Encoder**
- Mounting Screws – 2 each**
- Cover**
- Setscrew wrench (1 per shipping tray)**

Additional Items needed to complete installation:

- Cable Assembly (Purchased separately)**
- Mounting screw wrench (Not included)**

Step 1:

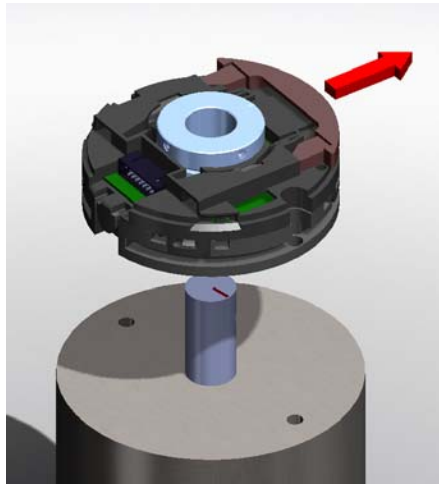


Figure 1

Verify slide is fully extended. If needed, apply threadlocker to mounting holes. Slide encoder over motor shaft as shown in Figure 1.

Step 2:

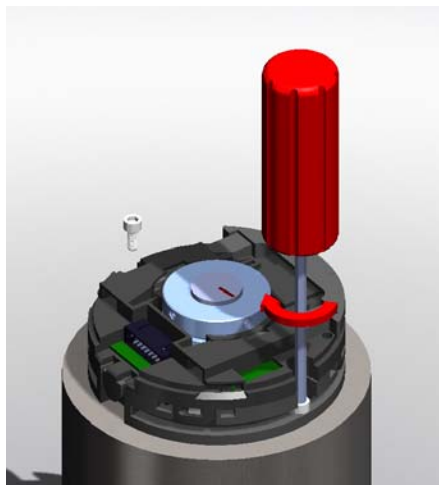


Figure 2

Install both mounting screws finger tight, then torque to 40 oz-in.

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Step 3:

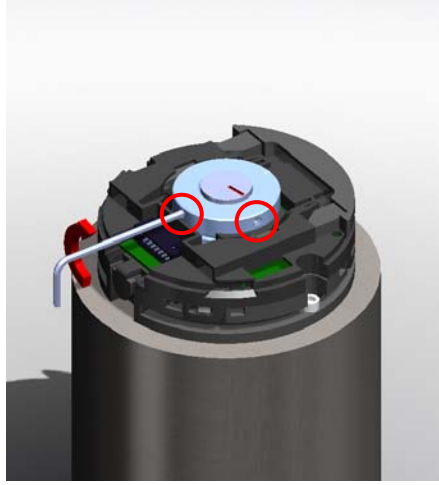


Figure 3

Torque both set screws to 20 oz-in. Bond hub to shaft if necessary.

Step 4:

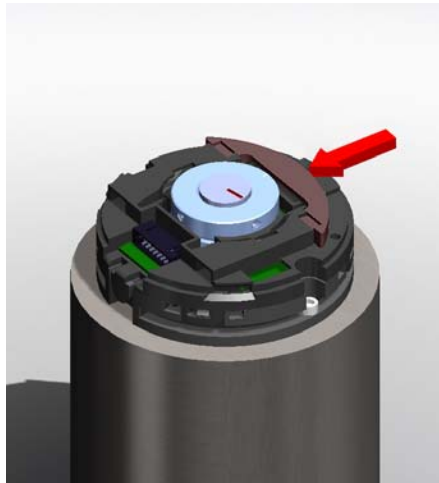


Figure 4

Push in slide.

Step 5:

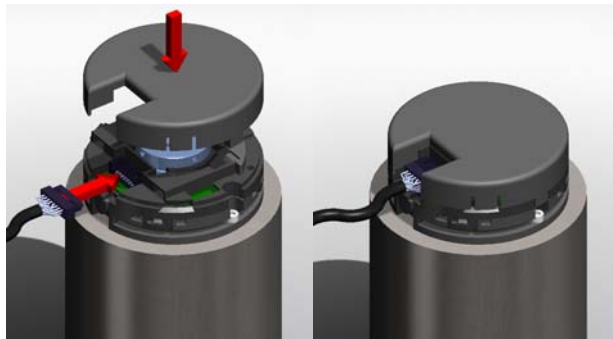


Figure 5

Install cover and cable.

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