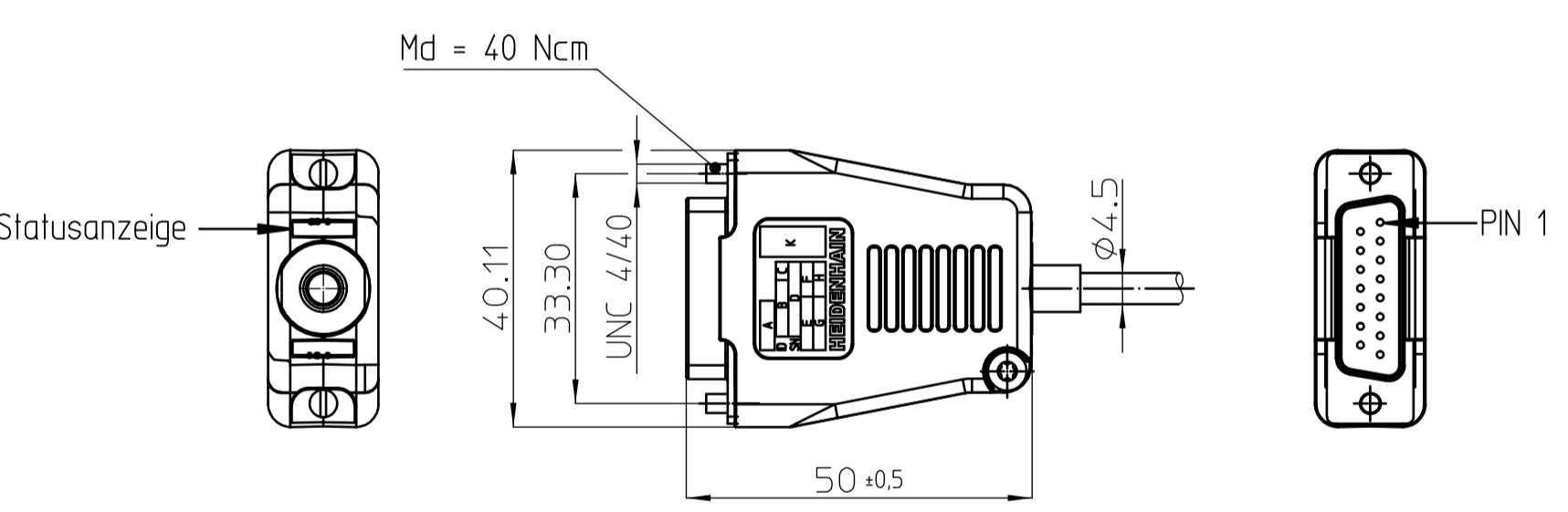
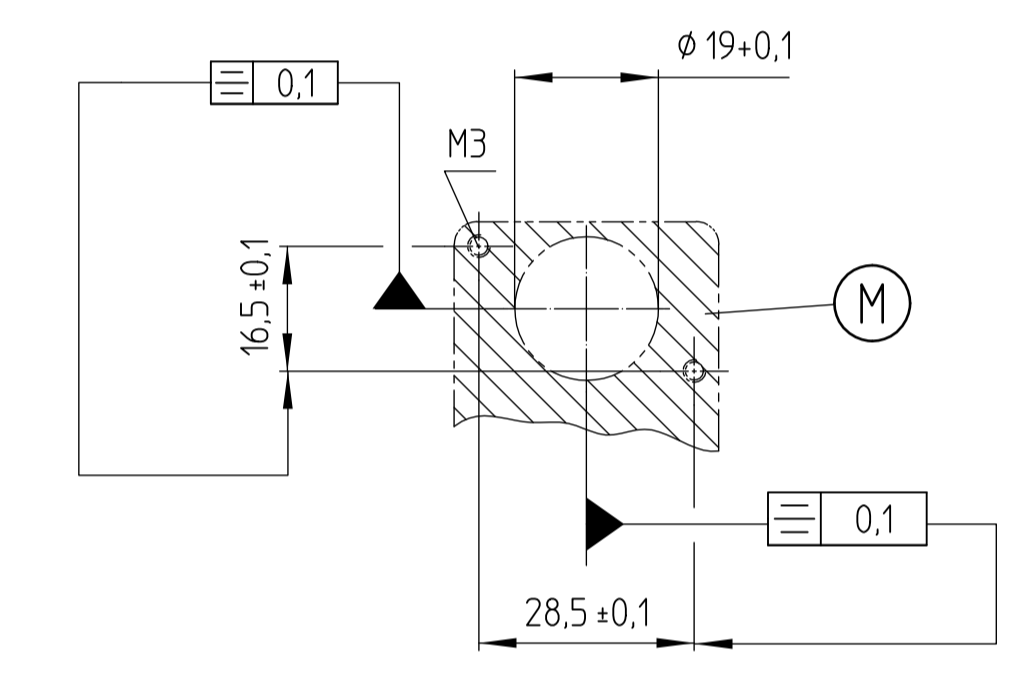
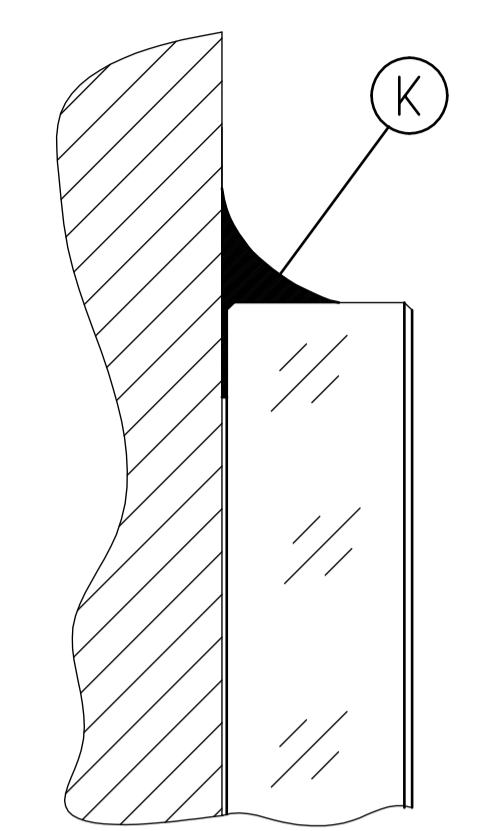
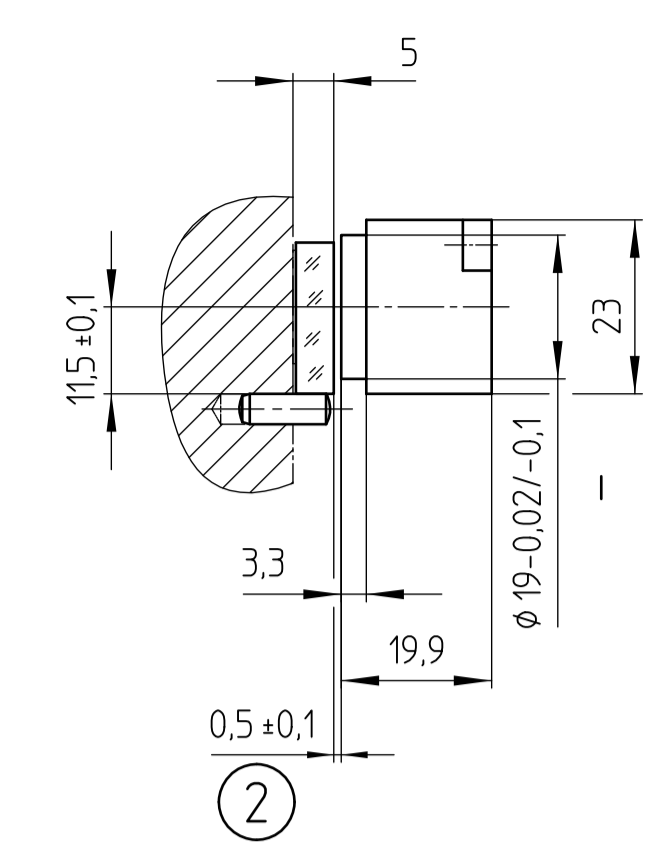
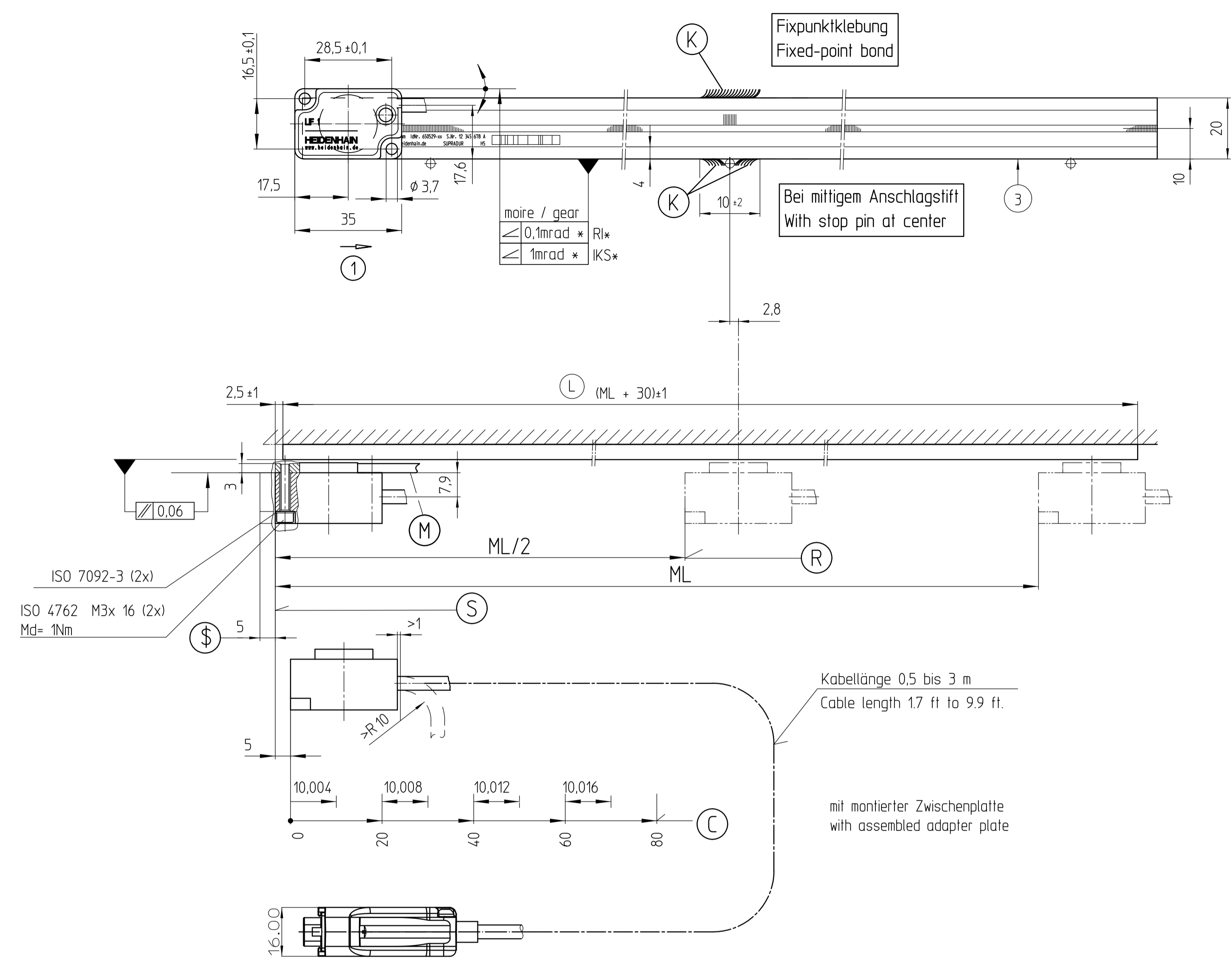
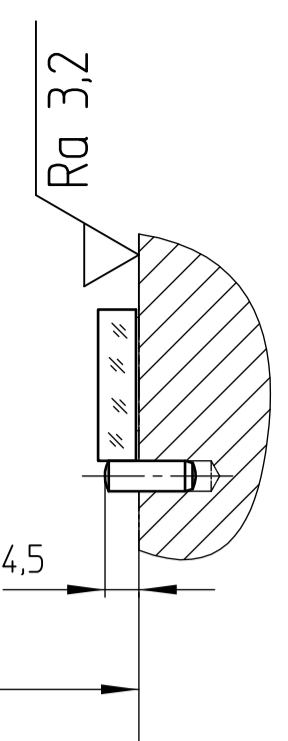


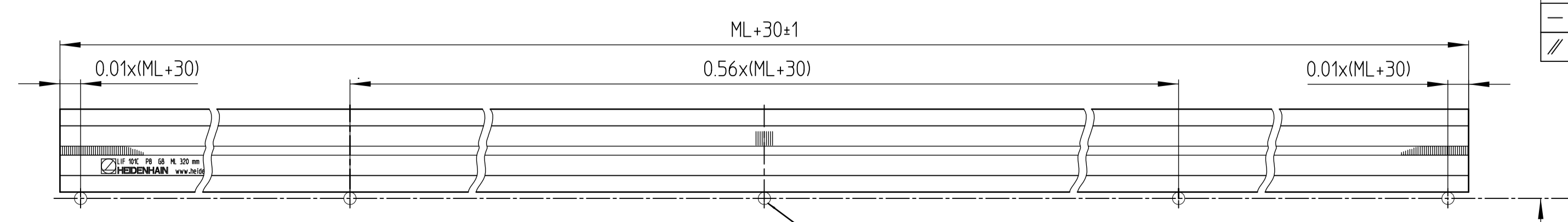
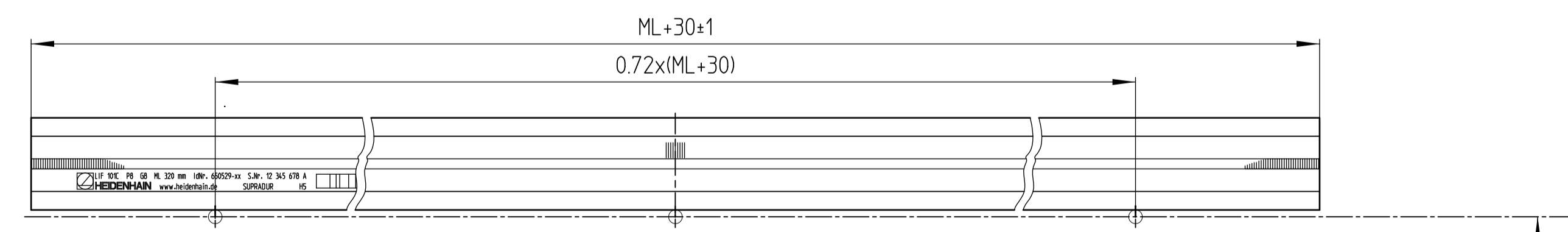
	0,1	F
	0,01/250	



Position Anschlagstifte  
Position stop pins

ML ≤ 2040

ML > 2040



	0,05
	0,2

	0,05
	0,2

Empfehlung / Recommendation: φ3

- (K) = Klebstoff / Adhesive
- (L) = Maßstablänge / Scale length
- F = Maschinenführung / Machine guideway
- \* = max. Änderung bei Betrieb / Max. change during operation
- (R) = Referenzmarken-Lage LIF 171R/ 181R / Reference mark position LIF 171R/ 181R
- (C) = Referenzmarken-Lage LIF 171C/ 181C / Reference mark position LIF 171C/ 181C
- (S) = Beginn der Messlänge ML / Beginning of measuring length ML
- (D) = zulässiger Überlauf / Permissible idle travel
- (M) = Montagefläche für Abtastkopf / Mounting surface for scanning head
- (1) = Positive Bewegungsrichtung / Positive direction
- (2) = Montageabstand Abtastkopf zu Maßstab / Mounting gap
- (3) = Anschlagfläche Maßstab / Stop surface scale
- ML = Messlänge / Measuring length

Original drawing		LIF 1x1R/C		Change No.	C039757-65
Scale		A1		Phase	Serie
Format		Anschlussmaße		Toleranz nach DIN ISO 8015 Tolerances as per DIN ISO 8015	
Dimensions in mm	1:1			Allgemeintoleranzen ISO 2768-mS General tolerances ISO 2768-mS	
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<b>HEIDENHAIN</b> DR. JOHANNES HEIDENHAIN GmbH 83301 Traunreut, Germany				Version   Revision   Sheet	
				<b>D 1182814 - 01 - C - 01</b>	
				1 of 1	