



SL, SR = segment length / Segmentlänge  
 ≥ 20 ... ≤ 1000 = 1x remnant / Reststück (≥ 20 ... ≤ 1000)  
 >1000 ... ≤ 1500 = 1x 499,5 + 1x remnant / Reststück (>500 ... ≤ 1000)  
 >1500 ... ≤ 2000 = 1x 999,5 + 1x remnant / Reststück (>500 ... ≤ 1000)  
 >2000 ... ≤ 2500 = 1x 499,5 + 1x 999,5 + 1x remnant / Reststück (>500 ... ≤ 1000)  
 >2500 ... ≤ 3000 = 2x 999,5 + 1x remnant / Reststück (>500 ... ≤ 1000)  
 >3000 ... ≤ 3500 = 1x 499,5 + 2x 999,5 + 1x remnant / Reststück (>500 ... ≤ 1000)  
 etc.

M = machine guideway / Maschinenführung  
 ML = measuring length / Messlänge  
 OL = overall length / Gesamtlänge  
 <math>\leftrightarrow</math> = 0 ... ML  
 ⊙ = beginning of the measuring length ML / Beginn der Messlänge ML  
 RI = selectable reference mark(s) / wählbare Referenzmarke(n)  
 k = any position of the selected reference mark starting from the beginning of the ML  
 beliebige Position der ausgewählten Referenzmarke vom Beginn der ML  
 j = additional reference marks spaced every n x 50  
 zusätzliche Referenzmarken im Abstand von n x 50  
 f = OL/2 (Standard)  
 any position of the clamping element (optional)  
 beliebige Position des Klemmelements (optional)  
 C = cable / Anschlusskabel  
 K = required mating dimensions / kundenseitige Anschlussmaße  
 L = LED function control / LED Funktionskontrolle  
 R = bending radius / Biegeradius stat. R ≥ 8mm, dyn. R ≥ 20mm  
 S1, S2 = switch signal / Schaltsignal  
 n = 1,2,3,...

Permissible position deviation scanning head - tape scale A B  
 Zulässige Lageabweichungen Abtastkopf - Maßband A B  
 Δz = ± 0.2mm (gap / Abstand)  
 Δy = ± 0.5mm (lateral / Verschiebung)  
 φz = ± 1.00mrad or / oder ± 0.06° (yaw angle / Gierwinkel)  
 φy = ± 3.50mrad or / oder ± 0.20° (pitch angle / Nickwinkel)  
 φx = ± 4.00mrad or / oder ± 0.23° (roll angle / Rollwinkel)

Original drawing		MS15 MP		ID number: 1170472-xx
Scale		MS15 MP		Change No. C151649-10
Format		Anschlussmaße / Mating Dimensions		Phase: Serie
Dimensions in mm		1:1 A2		Tolerances as per ISO 8015
				General Tolerances ISO 2768:1989-mH ≤ 6±0.2
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