



Stecker Connector	Funktion Function
X1 - X4	Lage Istwert Actual position value
X8	Sollwertausgang Nominal value output
X12	Schaltendes Tastsystem 1 Triggering touch probe 1
X13	Schaltendes Tastsystem 2 Triggering touch probe 2
X23	Handrad Handwheel
X26	Ethernet
X27	COM 1
X30	Spindel Ref. Spindle ref.
X34	24V für Ausgang "Steuerung betriebsbereit" 24V for "control-is-ready" signal output
X41	PLC-Ausgang PLC output
X42	PLC-Eingang PLC input
X44	24V (PLC)
X46	Maschinenbedienfeld Machine operating panel
X101	Stromversorgung 24V-NC Power supply 24V-NC
X125	SIK
X14.1	USB
X14.2	SIK
X14.7	PLC-Extern PLC external
X600	CFR Compact flash removable

Freiraum für Belüftung  
Freespace for air ventilation

ID number: 824012-03  
 Change No.: C16079-00  
 Phase: 1  
 Tolerances as per ISO 8015  
 General Tolerances: ISO 2768-MS  
 Forming Dimensions: Form L1,2  
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